

Work Order ID 74963

October 13, 2011 1:56:43 PM

74963

Page 1

Item ID: D350-615-041

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Ground Handling Wheel Modification

Start Date: 10/13/11 Start Qty: 50.00

50

Cust Item ID:

Required Date: 12/05/11 Req'd Qty: 50.00

50

Customer:

Reference:

Approvals:

Process Plan: MLJ

Date: 11/10/13

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D350-615-041	B

100 0.00

100

DC

Memo

0.00

Document Control

Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box)
as per PPP D350-615-041 CHG003

ml 11 11 28 (50)
for MLS 11-11-17 (25)

110 0.00

110

Small Fab

Memo

0.00

Small Fab

Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage
one thread on three 5/16-18-015C bolts***

EB 11/11/24 (50)

120 QC5- Inspect part completeness to step on W/O 0.00

120

QC

Memo

0.00

Quality Control

S w/ u/ 25

counted (50)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Page 2

0.00

⑤ SP 11-11-28.

11/12/23 of (50)

WLB mf
11-11-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr.	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Picklist Print

October 13, 2011 1:56:49 PM

Page 1

Work Order ID: 74963

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: Ground Handling Wheel Modification

Start Date: 10/13/11

Required Date: 12/05/11

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L
revise bom DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D2282-041

Manufactured

No

110

Each

3.0000

1

50

D2282-041

**

T Assembly

Location

Loc Qty

Loc Code

GA

1

62232

1

ST

2

64007

2

D2282-043

Manufactured

No

110

Each

22.0000

1

50

D2282-043

**

Saddle Assembly

Location

Loc Qty

Loc Code

ST

22

67535

22

5/16-18-015C

Purchased

No

110

Each

525.0000

3

150

5/16-18-015C

**

SS Bolt 5/16-18 1.5" L

Location

Loc Qty

Loc Code

st376

475

115954

475

ST379

50

117332

50

150

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: Ground Handling Wheel Modification

Start Date: 10/13/11

Required Date: 12/05/11

Start Qty: 50.00

Required Qty: 50.00

D3015-3

Manufactured No

110

Each

148.0000

3

150

D3015-3

Locknut

**

374905

Location

Loc Qty

Loc Code

ST030

148

66114

100

67536

48

5/16WC

Purchased No

110

Each

1,558.000

12

600

5/16WC

SS Flat Washer 5/16 FW516S1

**

600

Location

Loc Qty

Loc Code

st376

1161

117332

1161

ST377

397

115072

79

115174

57

116643

261

7/16-14-050C

Purchased No

110

Each

200.0000

1

50

7/16-14-050C

SS Bolt 7/16 5" Long (92198A672)

**

600

50

Location

Loc Qty

Loc Code

ST379

200

115133

150

117359

50

D3015-5

Manufactured No

110

Each

300.0000

1

50

D3015-5

SS Nylock Nut 7/16

**

50

50

Location

Loc Qty

Loc Code

ST030

300

52744

300

50

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Page 3

October 13, 2011 1:56:49 PM

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: Ground Handling Wheel Modification

Start Date: 10/13/11

Required Date: 12/05/11

Start Qty: 50.00

Required Qty: 50.00

7/16WC

Purchased

No

110

Each

900.0000

2

100

7/16WC

SS Flat Washer 7/16

**

11/13/11

(see)

Location

Loc Qty

Loc Code

ST379

900

112563

100

115129

800

100

October 13, 2011 1:56:49 PM

Shop Packet Print

Page 3

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DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BY <i>DM</i>	APPROVED <i>KE</i>	DRAWING NO. D350-615	REV. B
DATE 97.10.21		TITLE GROUND HANDLING WHEEL MOD.	SHEET 2 OF 2
		SCALE NTS	

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. ~~74963~~ M.L.5

74963 11/10/11

D2282-041 "T" ASSEMBLY

7/16-14-050C BOLT (1)
7/16-14NC LOCK NUT (1)
7/16WC WASHER (2)

5/16WC WASHER (REF)

EXISTING PUMP
BODY

D2282-043 SADDLE
ASSEMBLY

5/16-18-015C BOLT (1)
5/16-18NC LOCK NUT (1)
5/16WC WASHER (4)
(3 PLACES)

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